
MULTIBOND 35

Revision: 25/03/2011**Page 1 of 2****Technical Characteristics:**

Base	Hybrid-polymer
Consistency	Paste
Curing System	Moisture Cure
Skin Formation (*) (20°C/65% R.V.)	Ca. 10 min.
Curing Rate (*) (20°C/65% R.V.)	2 à 3 mm/24h
Hardness (DIN 53505)	40 ± 5 Shore A
Specific Gravity (DIN 53479)	1,60 g/mL
Maximum Deformation	± 20 %
Elastical Recovery (ISO 7389)	> 75 %
Temperature Resistance (fully cured)	-40°C to +90°C
Elasticity Modulus 100 % (DIN 53504)	0,80 N/mm ²
Tear Strength (DIN 53504)	1,50 N/mm ²
Elongation at break (DIN 53504)	400 %

(*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates

Product:

MULTIBOND 35 is a high quality single component joint sealant with high adhesive strength. It is based on hybrid-polymer.

Characteristics:

- good applicability and toolability
- high adhesive strength
- permanent elastic after cure
- paintable with waterbased paints

Applications:

Sealing and bonding in the building and construction industry.
Sanitary and kitchen areas – resists mould growth.
Structural bonding in vibrating constructions.
Sealing of floor joints.
Sealing and bonding of natural stone (marble, granite,...)

Packaging:

Colour: white and grey, other colours on request
Packaging: cartridge 290mL

Shelflife:

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

Resistance to chemical agents:

Good resistance to water, aliphatic solvents, mineral oils, grease, diluted inorganic acids and alkalis
Poor resistance to aromatic solvents, concentrated acids, chlorinated hydrocarbons.

Substrates:

Nature: clean, free of dust and grease
Priming: Porous surfaces should be primed with Primer 150, Surface Activator may be used on non-porous surfaces.
We recommend preliminary compatibility tests previous to application.

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.

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Minimal width: 2mm (bonding)
5mm (joints)

Maximal width: 10mm (bonding)
30mm (joints)

Minimum depth: 5mm (joints)

Recommendation: width of joint = 2x depth of joint

Application:

Method: Manual- or pneumatic caulking gun

Application temperature: +5°C until +35°C

Cleaning: Fix ALL Cleaner immediately after application and before curing

Tooling: with soapy solution before skin formation

Repair with: MULTIBOND 35

Health- and Safety Recommendation:

Apply the usual industrial hygiene.

Check the packaging for more information

Remarks:

- MULTIBOND 35 may be painted, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application. The drying time of alkyd resin based paints may increase.
- Due to the wide variety of possible substrates, Soudal recommends a preliminary compatibility tests.
- This product can not be used as a glazing sealant.

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